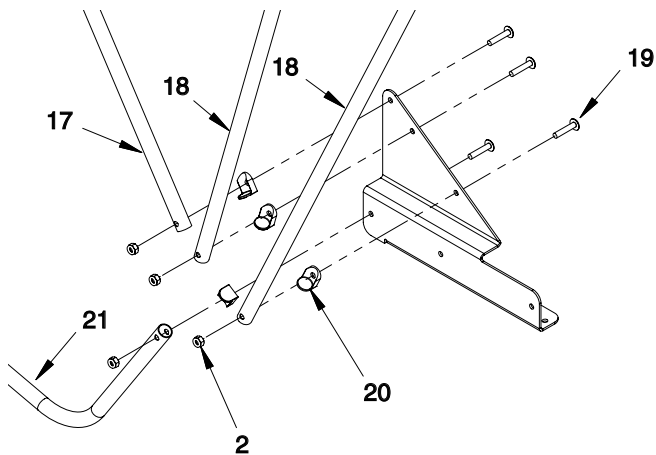
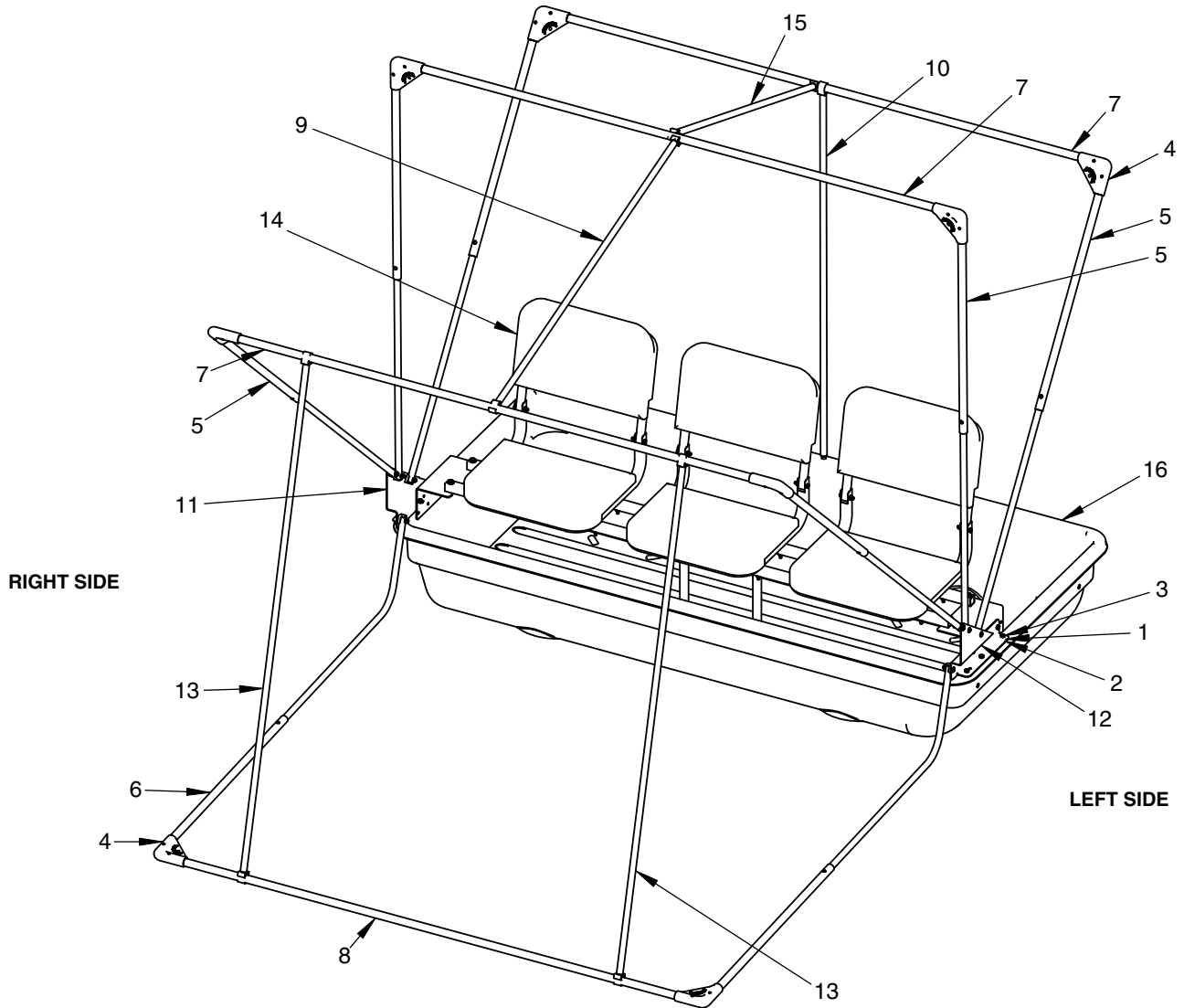
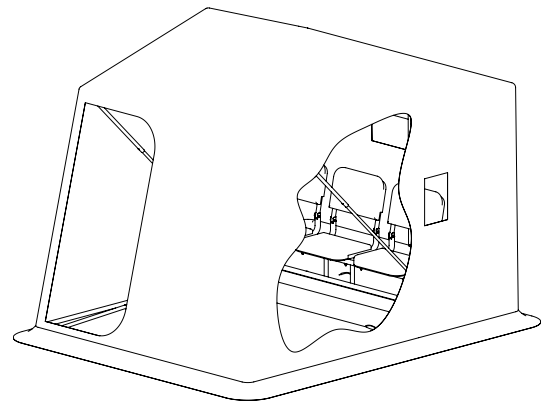


QUICKFLIP 3 PARTS



Quickflip 3 hinge assembly (right side shown)

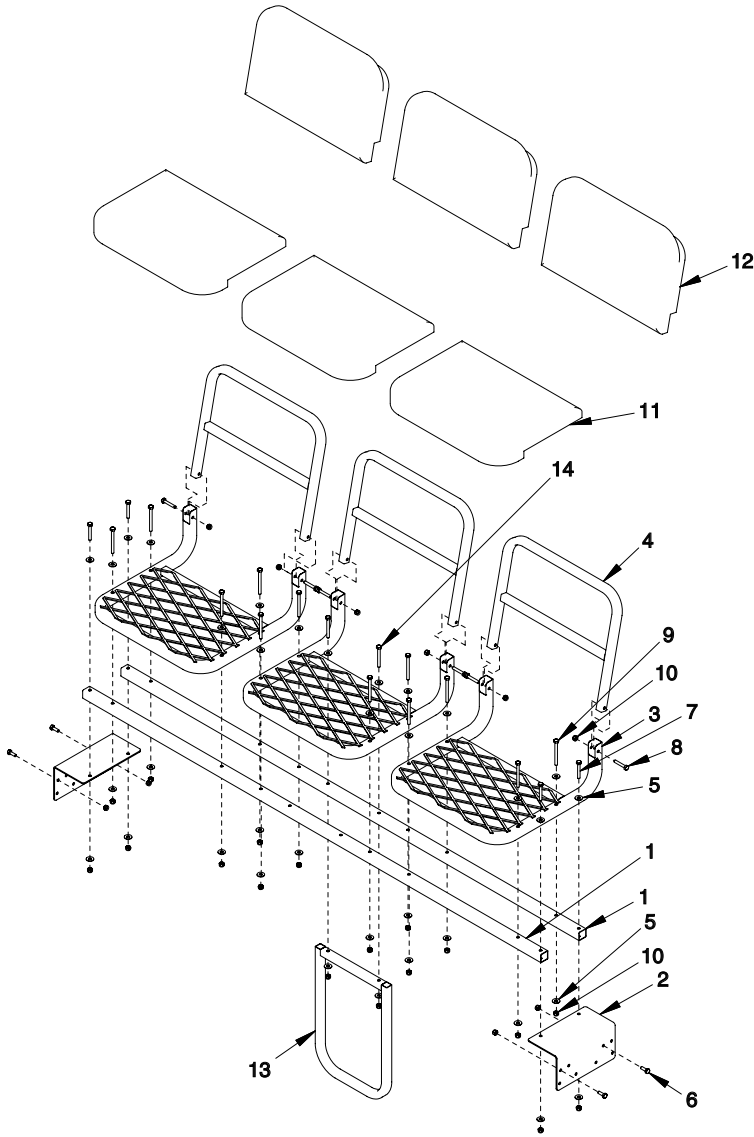


Quickflip 3 assembled

QUICKFLIP 3 PARTS LISTS

REF. NO.	DESCRIPTION	PART NO.	QTY.
1	WASHER, SAE	67435	6
2	NUT, 1/4-20 HEX NYLOCK	67538	14
3	BOLT, 1/4-20 X 7/8" HHCS GR5	67541	6
4	CORNER, PLASTIC 7/8 POLE SIZE	68175	8
5	ASSEMBLY, POLE VERTICAL 27.76"	68186	6
6	ASSEMBLY, POLE VERTICAL 29.64"	68187	2
7	ASSEMBLY, POLE HORIZONTAL 70.02"	68190	3
8	ASSEMBLY, POLE HORIZONTAL 67.52"	68191	1
9	ASSEMBLY, POLE SPREADER 43.50"	68340	1
10	ASSEMBLY, POLE SPREADER, BACK 46.75"	68406	1
11	HINGE ASSEMBLY, RIGHT SIDE	68425	1
12	HINGE ASSEMBLY, LEFT SIDE	68426	1
13	POLE ASSEMBLY, 61.06"	68428	2
14	SEAT KIT (SEE PAGE 19 FOR PARTS)	68442	1
15	ASSEMBLY, POLE SPREADER 34.50"	69331	1
16	SLED	69390	1
17	POLE ASSEMBLY, FRONT UPRIGHT	69305A	2
18	POLE ASSEMBLY, MIDDLE UPRIGHT	69300A	4
19	BOLT 1/4-20 X 1-1/4" PHILLIPS TRUSS HD GR2	67400	8
20	TOP HINGE POLE	68305	8
21	POLE ASSEMBLY, J-LEG	69310A	2
ITEMS BELOW NOT SHOWN			
-	SNAP BUTTON, 1/4"	67501	24
-	CLIP, .706"	69134	9
-	STUD, .706"	68309	1
-	TOW ROPE	67589	1
-	SCREW, #6 X 3/8" PHILLIPS TRUSS HD	69629	13
-	SHELTER SKIN, RED	68018	1
-	EDGE TRIM, 1/4" CUT TO 114"	69306	1
-	WINDOW REPLACEMENT, 8" X 12"	69531	2
-	WINDOW REPLACEMENT, 8" X 28"	69533	1
-	WINDOW REPLACEMENT, 13.5" X 13.5"	69534	1
REPAIR PARTS			
-	PATCH KIT, RED	KITISP	-

QUICKFLIP 3 SEAT PARTS



REF. NO.	DESCRIPTION	PART NO.	QTY.
1	TUBE, SEAT BASE	68441	2
2	BRACKET, SEAT MOUNT	68430	2
3	SEAT BASE WELDMENT	68435	3
4	BACKREST FRAME WELDMENT	68433	3
5	WASHER 1/4"	48261	36
6	BOLT 1/4-20 X 3/4" HH GR5	8930	4
7	BOLT 1/4-20 X 1-3/4" HHCS GR5	48250	4
8	BOLT 1/4-20 X 1-1/2" HHCS GR5	48240	6
9	BOLT 1/4-20 X 2-3/4" HHCS GR5	67540	12
10	NUT 1/4-20 HEX NYLOC	67538	28
11	SEAT PAD RED	68162	3
12	BACKREST PAD RED	68163	3
13	SEAT BRACE WELDMENT	68440	1
14	BOLT 1/4-20 X 2-1/4" HHCS GR5	48271	2